

TRENT CONCRETE LIMITED

Job Description

JOB TITLE:	CASTER
DEPARTMENT:	CASTING DEPARTMENT
RESPONSIBLE TO:	CASTING FOREMAN / JUNIOR FOREMAN / CASTING CHARGEHAND
RESPONSIBLE FOR:	THE CASTING OF PRECAST CONCRETE UNITS
MAIN PURPOSE OF JOB:	TO ENSURE THAT THE SET-UP, POURING OF CONCRETE AND DEMOULDING OF UNITS IS CARRIED OUT AS EFFICIENTLY AS POSSIBLE GIVING PARTICULAR ATTENTION TO QUALITY, CLEANLINESS AND SAFETY

MAIN DUTIES AND RESPONSIBILITIES:

Working in either of the two casting shops, the post-holder will carry out the duties associated with the casting of precast concrete units. The job will include:

- Ensuring duties are carried out to agreed health and safety requirements and make sure company quality standards are met;
- Checking that all machinery / equipment is in good working order and report any faults to either casting chargehands or casting foremen;
- Working to the instructions of the Casting Shop foremen with regards to the casting programme
- Preparing the mould and ensuring it is in a fit and proper condition (including being clean and free from contaminants), ready to receive concrete;
- Preparing other materials such as natural stone and ensuring they are set-up correctly within the mould;
- Inserting steel cages and ensuring that spacers and other support is in the correct place;
- Inspecting the mould and ensuring that any items, tools or other equipment is removed prior to filling;
- Ensuring that the correct concrete is ordered for the mould;
- Getting concrete from the mixers and moving it to the mould;
- Operating lifting equipment (forklift trucks and overhead cranes), IF AUTHORISED BY MANAGEMENT, to move concrete skips from mixers to the mould;
- Filling moulds with concrete using skips and if required, ensuring the concrete is correctly distributed within the mould;
- Fitting protection over the mould when required;
- Stripping down the mould and assisting loading operatives to remove the concrete unit;

Other duties include:

- Helping to maintain a safe and tidy working environment by clearing away tools and materials and throwing away unwanted items;
- Dismantling and removing moulds;
- Operating other machinery if trained and authorised to do so by management;
- Any other reasonable duties within the factory as required by management.